



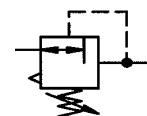
## Pressure regulating valve

Size 3

637.40 A to 637.45 D  
637.533 A to 637.543 D

G 3/4 (red.)      G 1

0.5 to 3 bar  
0.5 to 6 bar (0.2 to 6 bar)  
0.5 to 10 bar  
0.5 to 16 bar



### Characteristics

Order No.	637.45 A	637.45 B	637.45 C	637.45 D
	637.533 A	637.533 B	637.533 C	637.533 D
<b>Port</b>	<b>G 1</b>			
Order No.	637.40 A	637.40 B	637.40 C	637.40 D
	637.543 A	637.543 B	637.543 C	637.543 D
<b>Port</b>	<b>G 3/4 (reduced)</b>			
Pressure gauge port	G 1/4			
Type of construction	Diaphragm pressure regulator with self-relieving design <b>Special versions on request</b>			
Max. input pressure p <sub>1</sub>	25 bar			
Control range p <sub>2</sub>	0.5 to 3 bar / 0.5 to 6 bar (0.2 to 6 bar) / 0.5 to 10 bar / 0.5 to 16 bar			
Mounting position	Any / <b>note direction of arrow</b>			
Mounting type	Panel mounting, hole Ø20.5 Bracket			
Medium temperature	-10 to 60 °C			
Ambient temperature	-10 to 60 °C			
Weight [g]	1200 / 1300 with pressure gauge			

### Description

- Standard design
- Double nipples (1") required for block mounting with other devices
- Pressure setting by means of adjusting screw with plastic knob, setting can be locked with lock nut
- Flow direction indicated by arrows
- **Entry in direction of arrow**
- Virtually independent of inlet pressure
- Pressure gauge Ø63 included, can be mounted at both ends
- Panel mounting with nut and washer on cover
- Wall mounting with mounting bracket on cover

### Materials

Part	Material
Head piece (body)	Zinc - Z 410
Spring bonnet/adjusting screw	Zinc - Z 410/brass
Diaphragm →	NBR-brass
Pressure spring	Galvanised steel
Valve cone →	NBR-brass
Counter-pressure spring	Stainless steel
O-rings	NBR

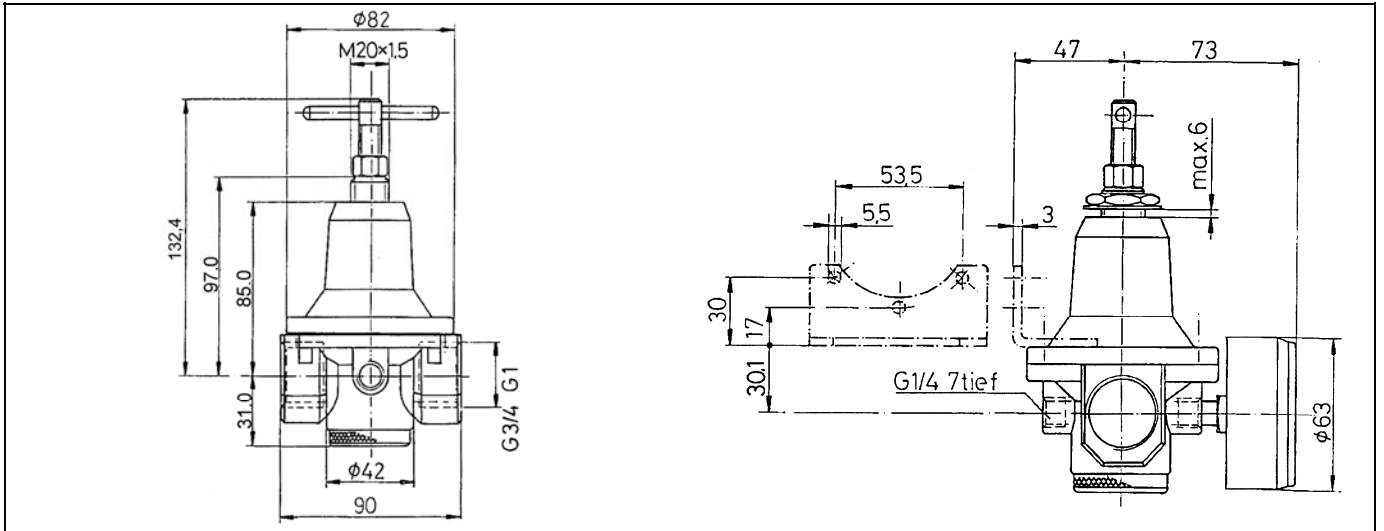
### Accessories

Designation	Order No.
Nut M 20 x 1.5 and washer	74/1
Mounting bracket, incl. 2 screws	H 822
Mounting kit	75/2
Double nipple G 1"	252.07/2-N
Double nipple R 1" (conical) for block mounting with other devices	252.305-N
Reducing nipple G 1" male to G 3/4" female	251.05-N

### Main spare parts

Part	Part No.
→ <b>Set of wearing parts</b>	<b>22.645.4 K</b>
- Diaphragm, cmpl.	
- Valve cone, cmpl.	
- O-ring	
Pr. gauge Ø63, G 1/4	
0 to 4 bar	215-KD
0 to 10 bar	217-KD
0 to 16 bar	218-KD
0 to 25 bar	219-KDB

### Dimensions



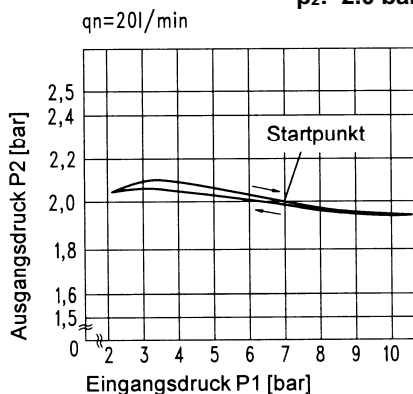
### Flow rates

Flow rates at  $p_1 = 8$  bar

Art. No.		637.40 A	637.40 B	637.40 C	637.40 D
		637.45 A	637.45 B	637.45 C	637.45 D
637.533 A	637.533 B	637.533 C	637.533 D		
637.543 A	637.543 B	637.543 C	637.543 D		
Output pressure $p_2 = 6$ [bar]	QN m <sup>3</sup> /h	300	300	300	300
Nominal flow ( $\Delta p = 1$ bar)	QN l/min	5000	5000	5000	5000

### Hysteresis

Hysteresis of  $p_2$  as a function of rising (falling)  $p_1$  at a constant draw-off rate QN 20 l/min  
 Basic setting (starting point):  $p_1: 7.0$  bar  
 $p_2: 2.0$  bar



### Flow characteristic

Control range 0.5 to 10 bar

